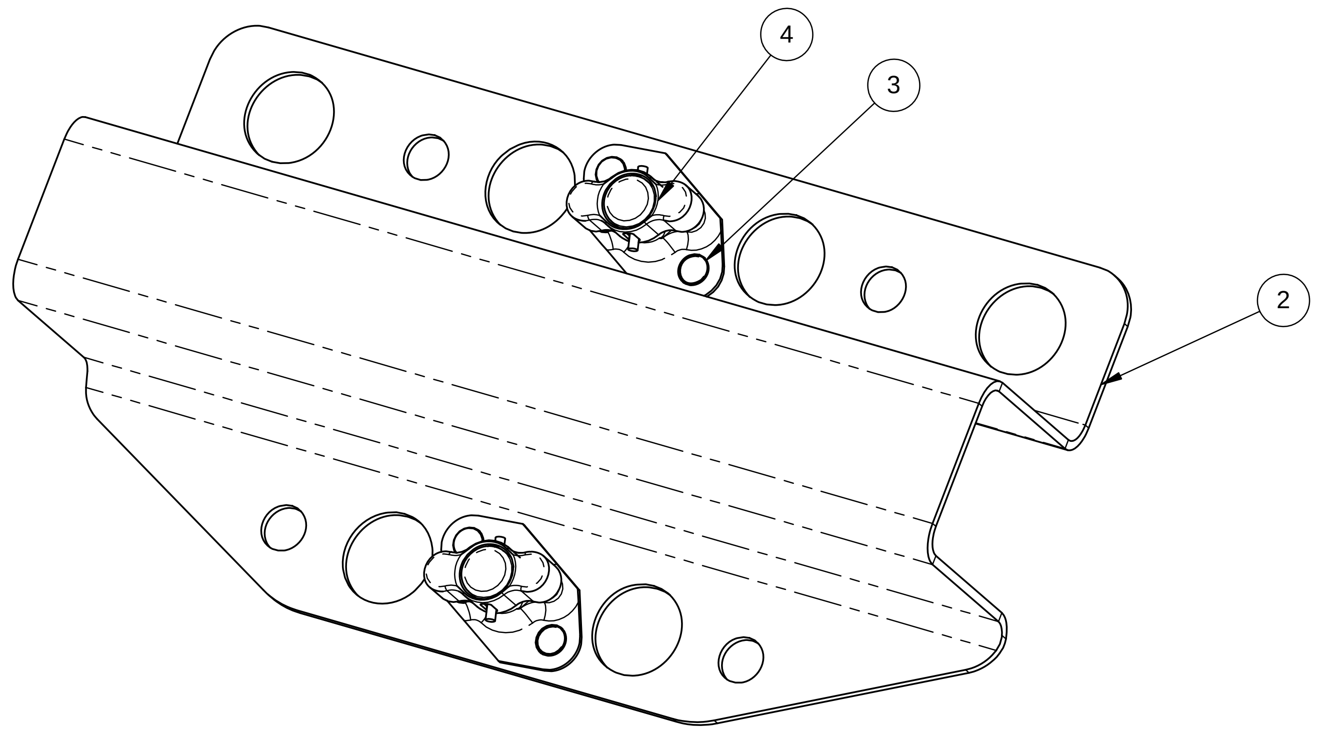
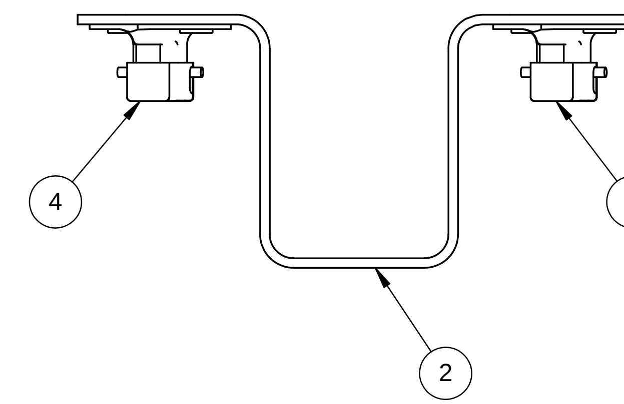
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	**X**	**D4712-043**	**BRACKET ASSEMBLY**
2	1	D4712-3	BRACKET
3	4	MS20426AD3-2	RIVET
4	2	2350-18-C3Y	RIGID RECEPTACLE





D4712-043 BRACKET ASSEMBLY

PRELIMINARY ISSUE

RF 13.09.11

REV.	DESCRIPTION	BY	DATE
PC1	Ø0.129 WAS Ø0.098 (ZN C4-3)	RF	13.09.11
B	REMOVED -041/-5; REMOVE CSK ON D4712-1F (ZN D4-3); Ø0.221 WAS Ø0.500 (ZN B4-3); REVISE D4712-3/-043 (ZN B4-4, B4-5)	RF	13.06.18
A	NEW ISSUE	RF	12.07.25

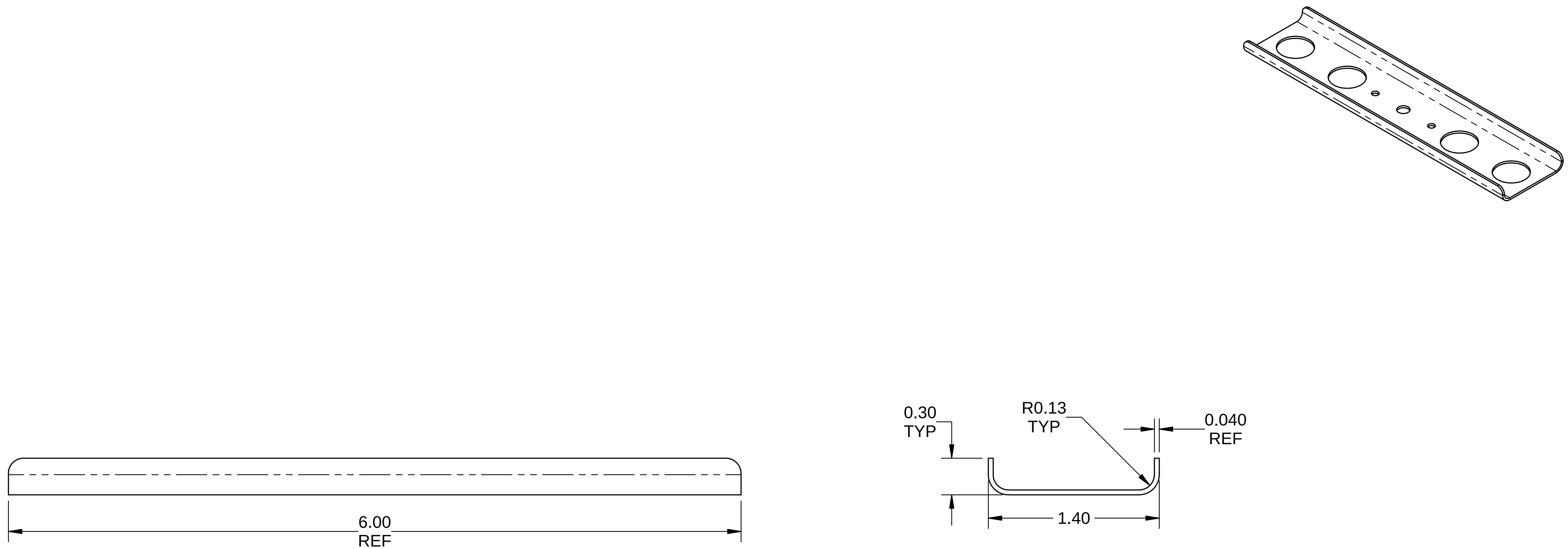
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.15 lbs

DESIGN	RF
DRAWN	RF
CHECKED	JC
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	13.09.11

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4712 — REV. PC1 — SHEET 1 OF 5

TITLE: SUPPORT BRACKET ASSY — SCALE: NTS



D4712-1 BRACKET

PRELIMINARY ISSUE

RF 13.09.11

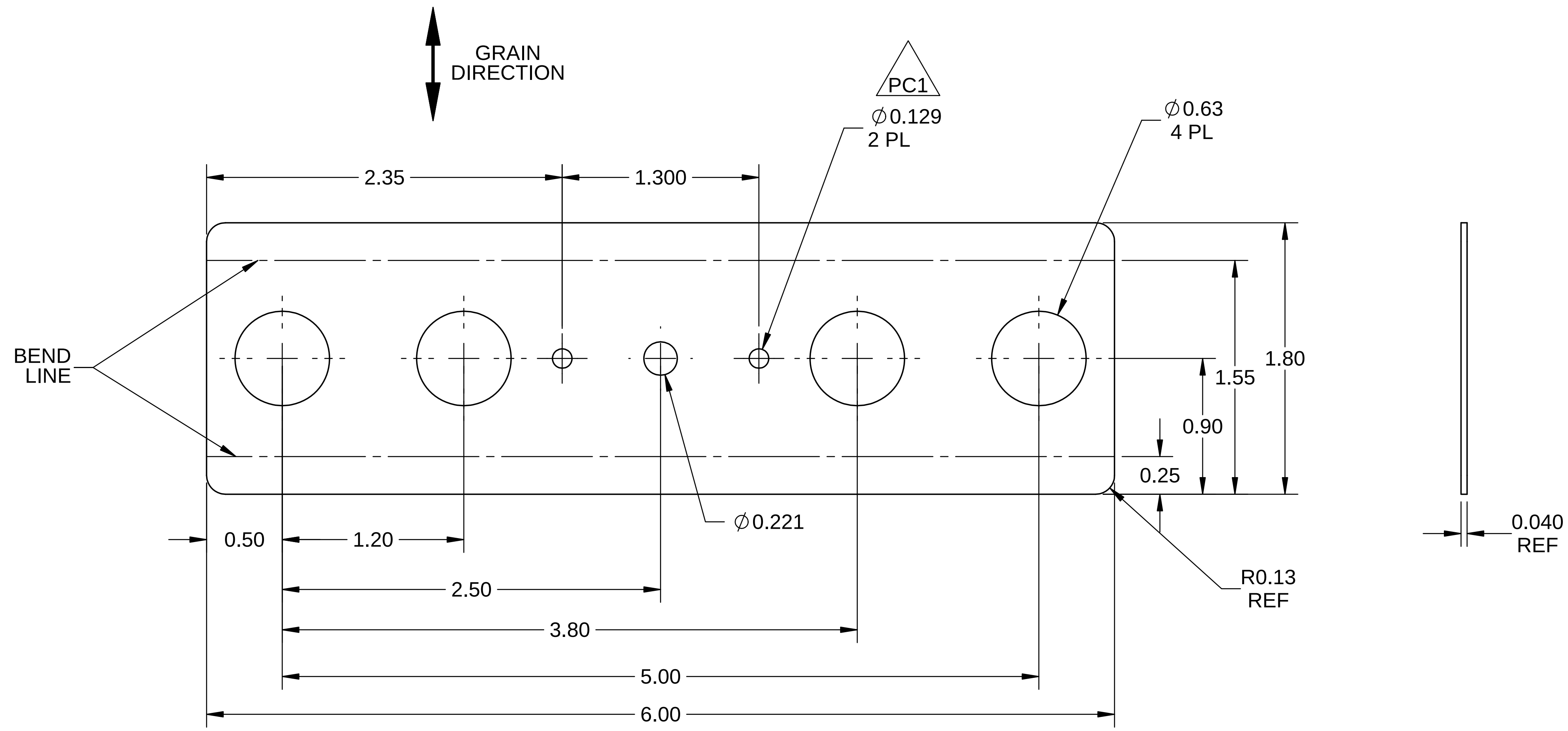
NOTES:
1) MATERIAL: MAKE FROM D4712-1F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

DESIGN	RF
DRAWN	RF
CHECKED	JC
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	13.09.11

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4712 REV. PC1
SHEET 2 OF 5

TITLE SUPPORT BRACKET ASSY
SCALE NTS



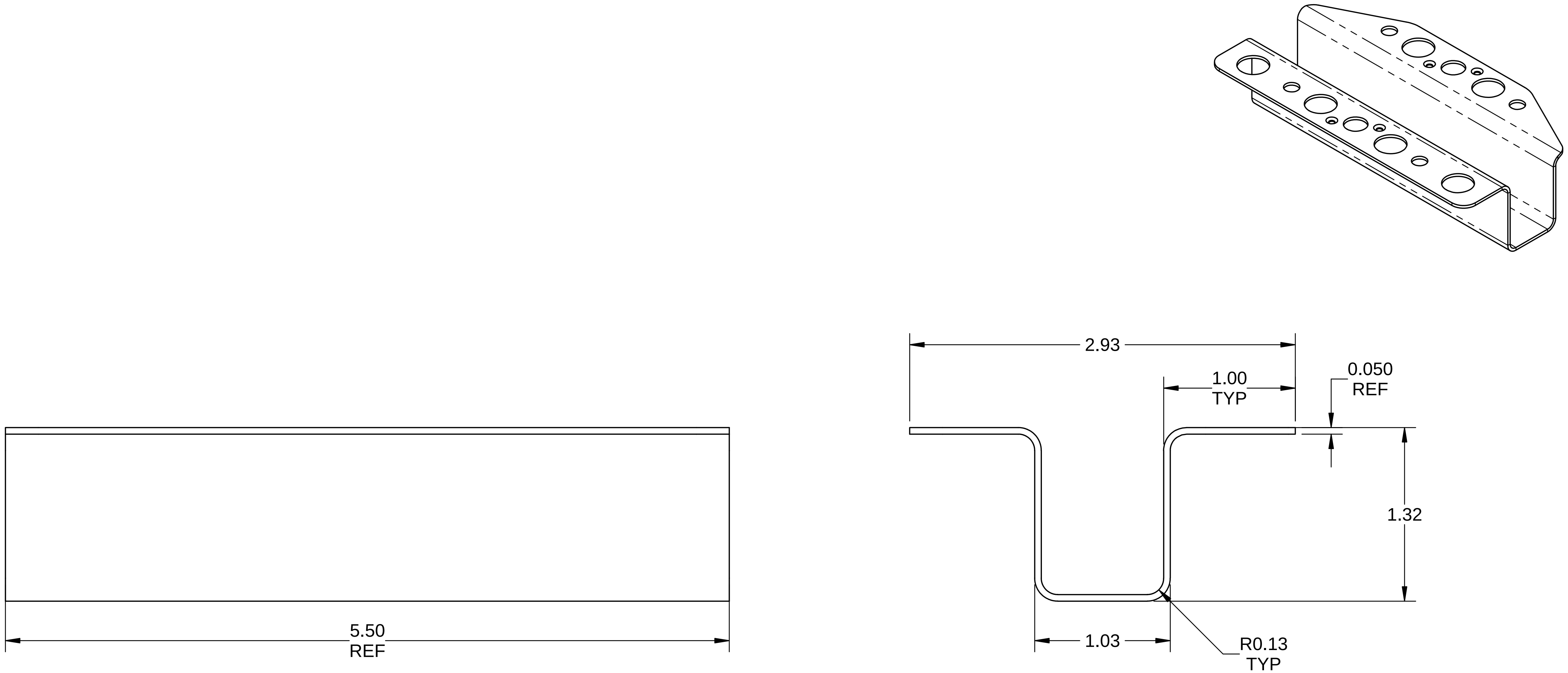
D4712-1F FLAT PATTERN BRACKET

PRELIMINARY ISSUE

13.09.11

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D4712 — REV. PC1 — SHEET 3 OF 5
MFG. APPR.		
APPROVED		TITLE: SUPPORT BRACKET ASSY — SCALE: NTS
DE APPR.		
DATE	13.09.11	



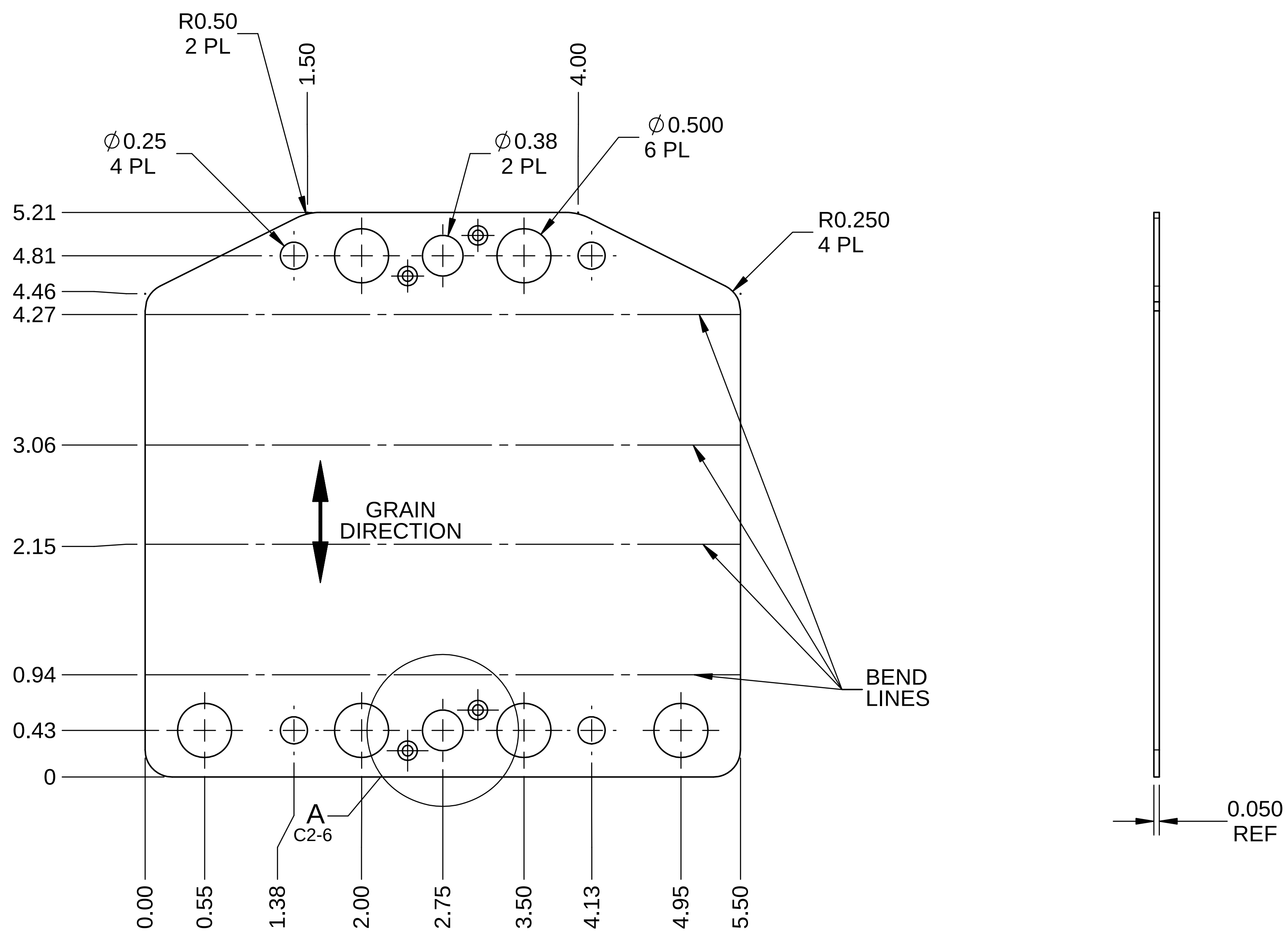
D4712-3 BRACKET

PRELIMINARY ISSUE

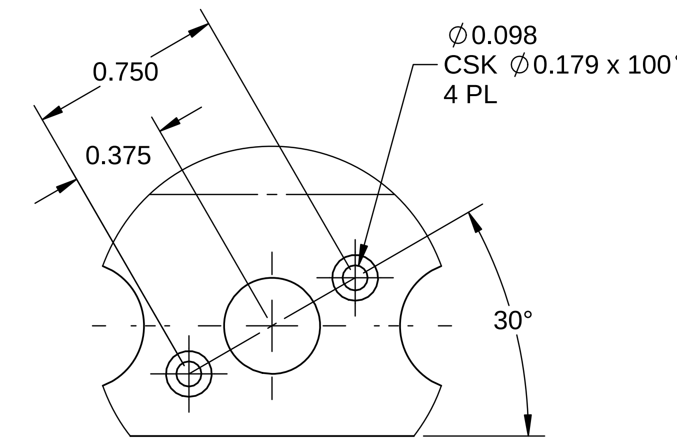
RF 13.09.11

NOTES:
1) MATERIAL: MAKE FROM D4712-3F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	JC	DRAWING NO. D4712 — REV. PC1 — SHEET 4 OF 5
MFG. APPR.		
APPROVED		TITLE: SUPPORT BRACKET ASSY — SCALE: NTS
DE APPR.		
DATE	13.09.11	



D4712-3F FLAT PATTERN BRACKET



DETAIL A B6-6
2 PL D5-6

PRELIMINARY ISSUE

RF 13.09.11

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.050
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	JC	DRAWING NO. D4712 — REV. PC1 — SHEET 5 OF 5
MFG. APPR.		
APPROVED		TITLE SUPPORT BRACKET ASSY — SCALE NTS
DE APPR.		
DATE	13.09.11	